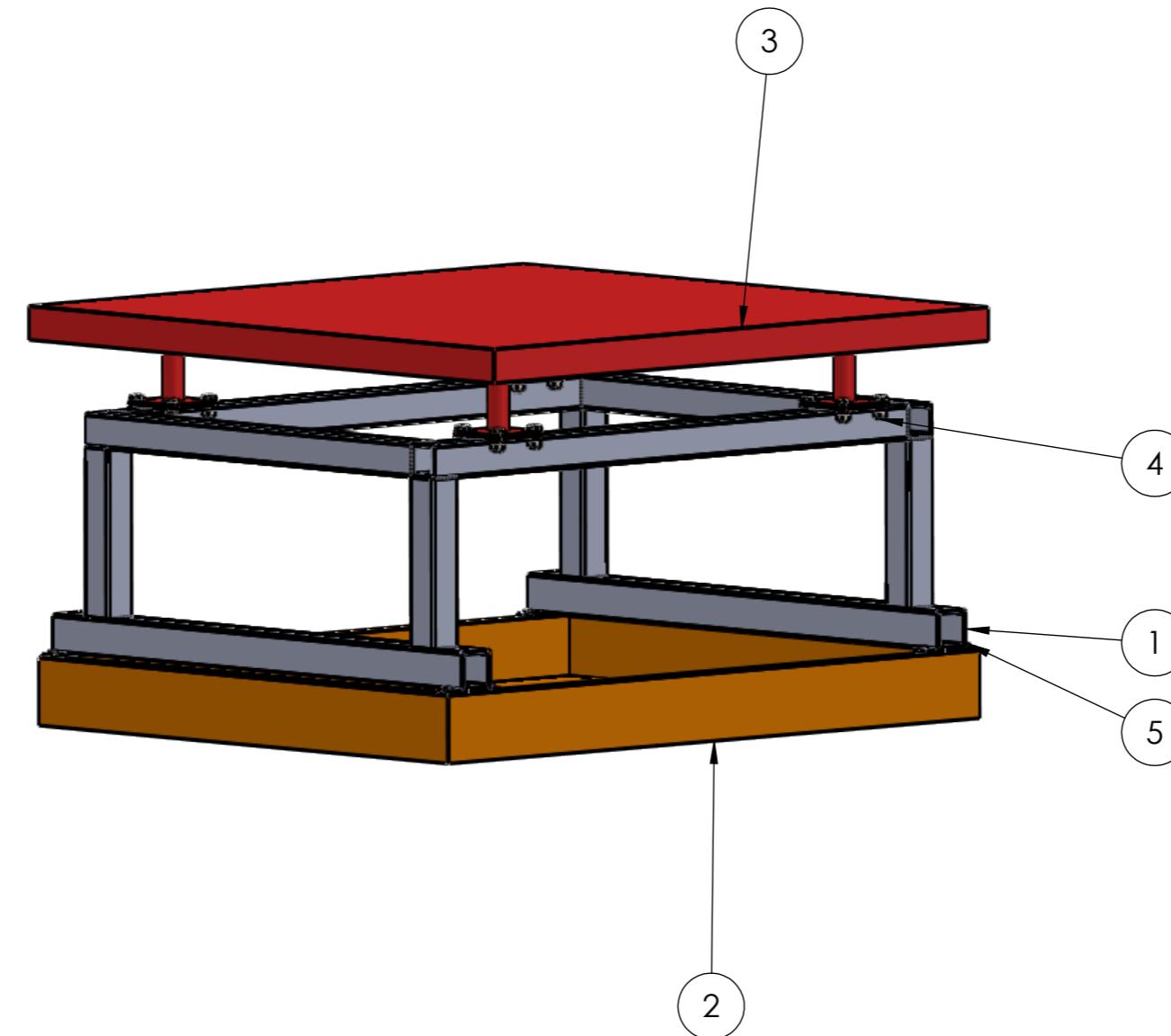


1	2	3	4	5	6	7	8
NOTES - (UNLESS OTHERWISE SPECIFIED)							
• ALL DIMENSIONS IN MILLIMETERS							
• AS110.101-1992_R2014							
• SHOWN BELOW IS THE ASSEMBLED							
WELDED STRUCTURE.							
• EACH COLOUR REPRESENTS A							
DIFFEREMT PART IN THE ASSEMBLY.							

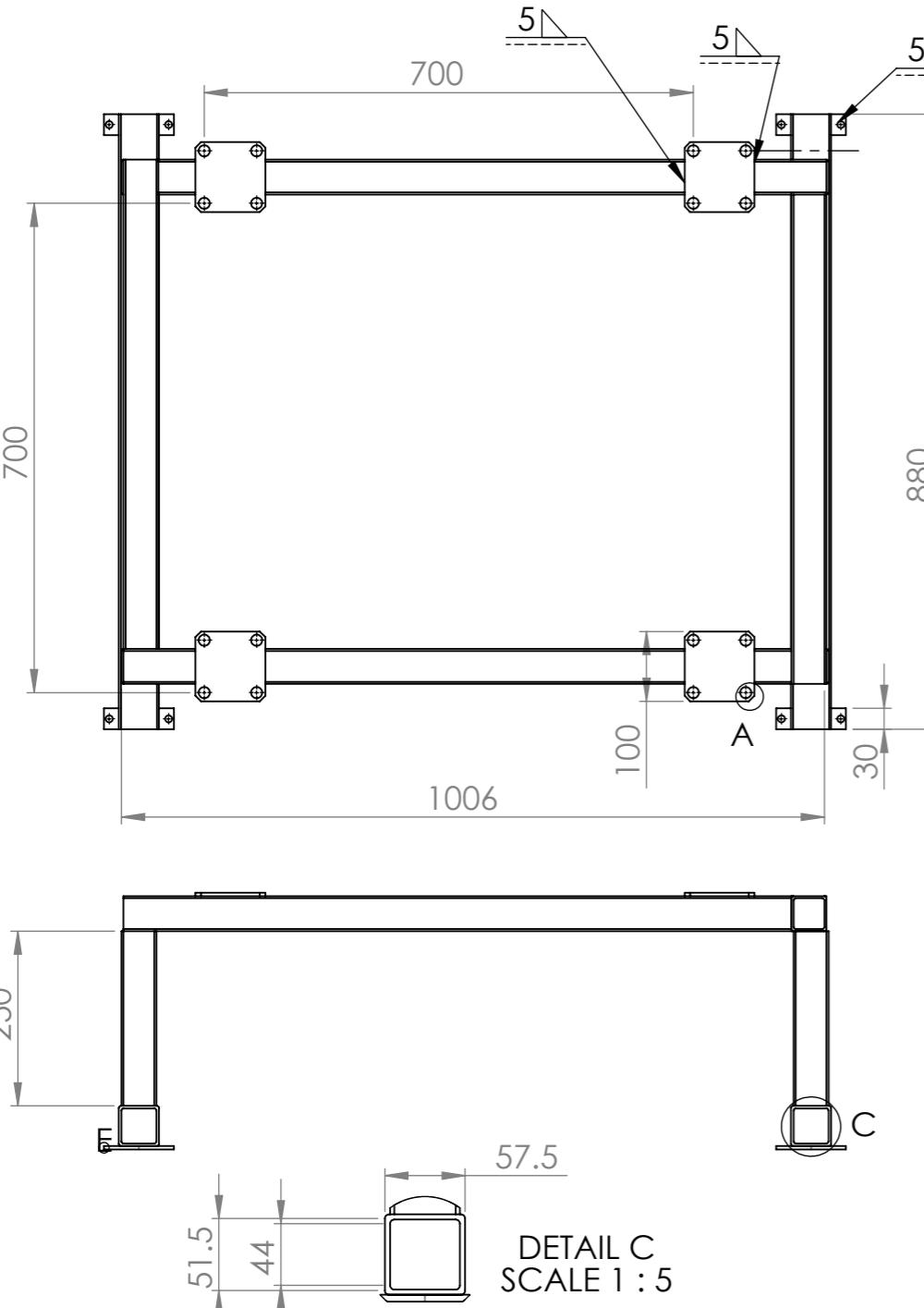
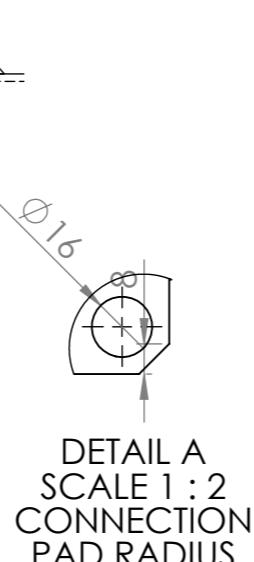
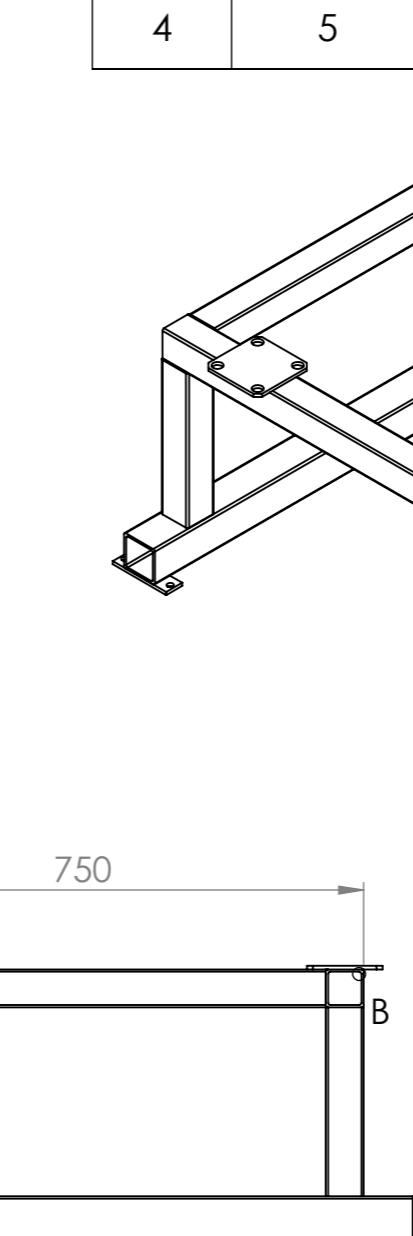
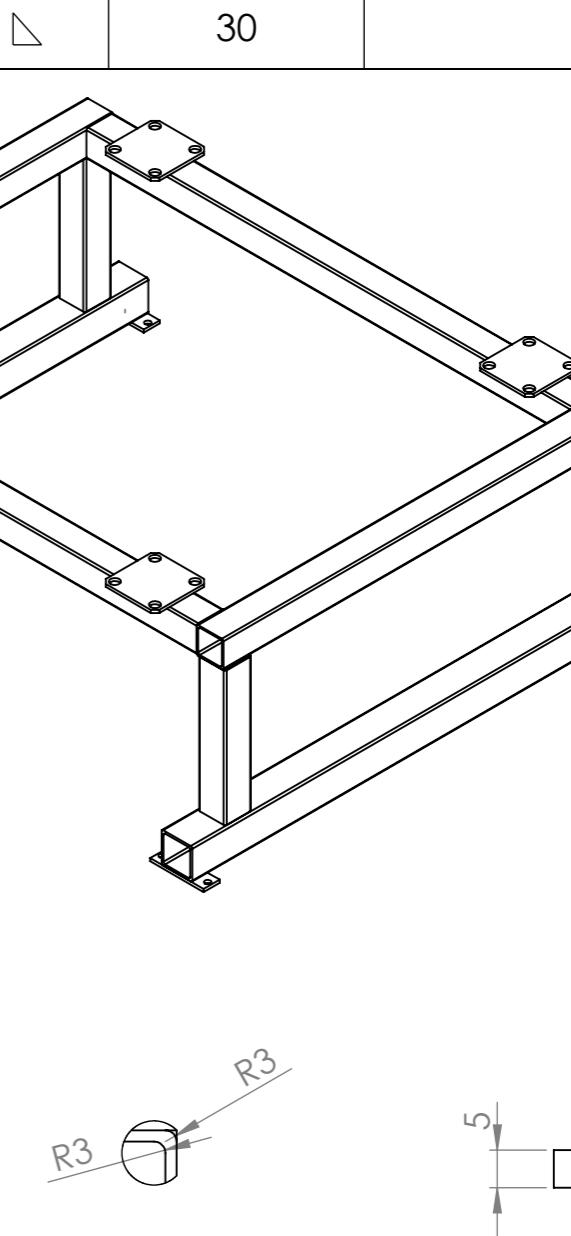
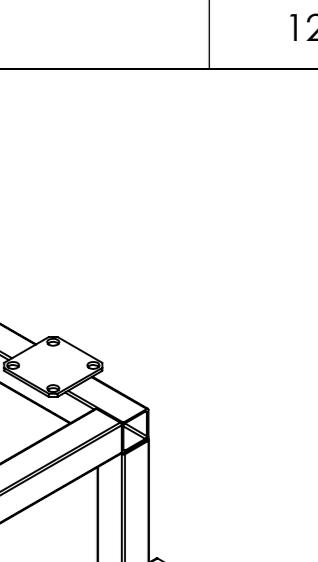
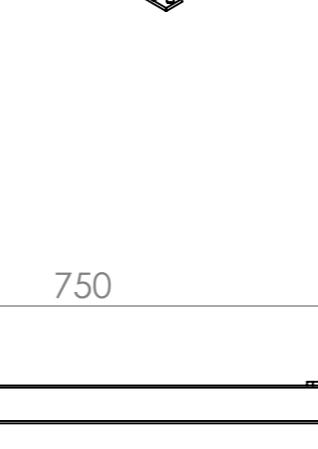
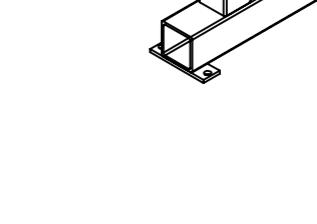


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ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A		22/05/2020	B. WILSON



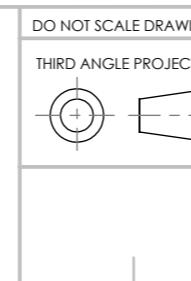
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Facility of Engineering and IT

DO NOT SCALE DRAWING	NAME	SIGNATURE	DATE	UNLESS OTHERWISE SPECIFIED:	TITLE:
THIRD ANGLE PROJECTION	DRAWN			DIMENSIONS ARE IN MILLIMETERS	Assembled
	CHK'D			SURFACE FINISH:	Isometric View
	APP'D			TOLERANCES:	
	MFG			LINEAR:	
	Q.A.			ANGULAR:	
				DEBURR AND BREAK SHARP EDGES	
				MATERIAL:	
				FINISH:	
				Weight:	
				SCALE:1:20	CAD3_ 13044452
					A3
					SHEET 1 OF 5

1	2	3	4	5	6	7	8
A							
NOTES - (UNLESS OTHERWISE SPECIFIED)							
• ALL DIMENSIONS IN MILLIMETERS							
• AS110.101-1992_R2014							
• 3 VIEW AND ISOMETRIC VIEW OF PART DRAWING							
• REFER TO SHEET DRAWING 1, PART NUMBER 1							
							
ITEM NO.	WELD SIZE	SYMBOL	WELD LENGTH	WELD MATERIAL	QTY.		
1	5	△	44		68		
2	5	△	41		8		
3	5	△	41.19		2		
4	5	△	30		12		
REVISIONS	DESCRIPTION	DATE	APPROVED	DO NOT SCALE DRAWING 	NAME 	SIGNATURE 	DATE 
ZONE	REV.	REVISION	22/05/2020	B. WILSON	DRAWN 	CHK'D 	APP'D 
				MFG 	Q.A. 	DEBURR AND BREAK SHARP EDGES 	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS surface finish: TOLERANCES: LINEAR: ANGULAR: 
						FINISH: 	Weight: 
						SCALE:1:20 	TITLE: Frame Model & Weldments 
							DWG NO. CAD3_13044452 
							Sheet 2 of 5 



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DRAWN			
CHK'D			
APP'D			
MFG			

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN MILLIMETERS
 SURFACE FINISH:
 TOLERANCES:
 LINEAR:
 ANGULAR:


DEBURR AND BREAK SHARP EDGES


MATERIAL:


FINISH:


Weight:


SCALE:1:20


A3

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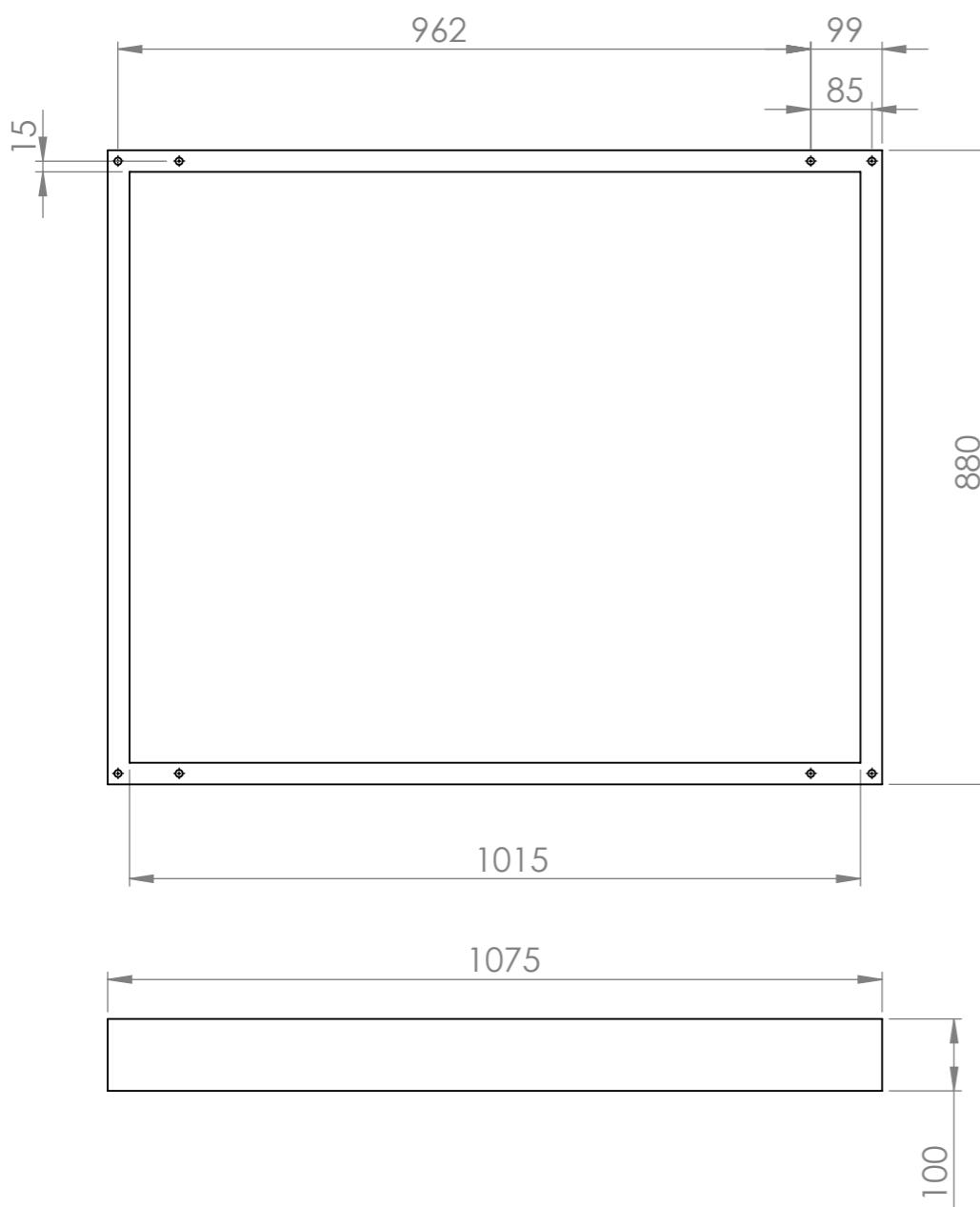
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NOTES - (UNLESS OTHERWISE SPECIFIED)

- ALL DIMENSIONS IN MILLIMETERS
- AS110.101-1992_R2014
- REFER TO DRAWING SHEET 1, BASIN
- PART NUMBER 2
- 3 VIEW & ISOMETRIC VIEW OF DRAWINGS

B

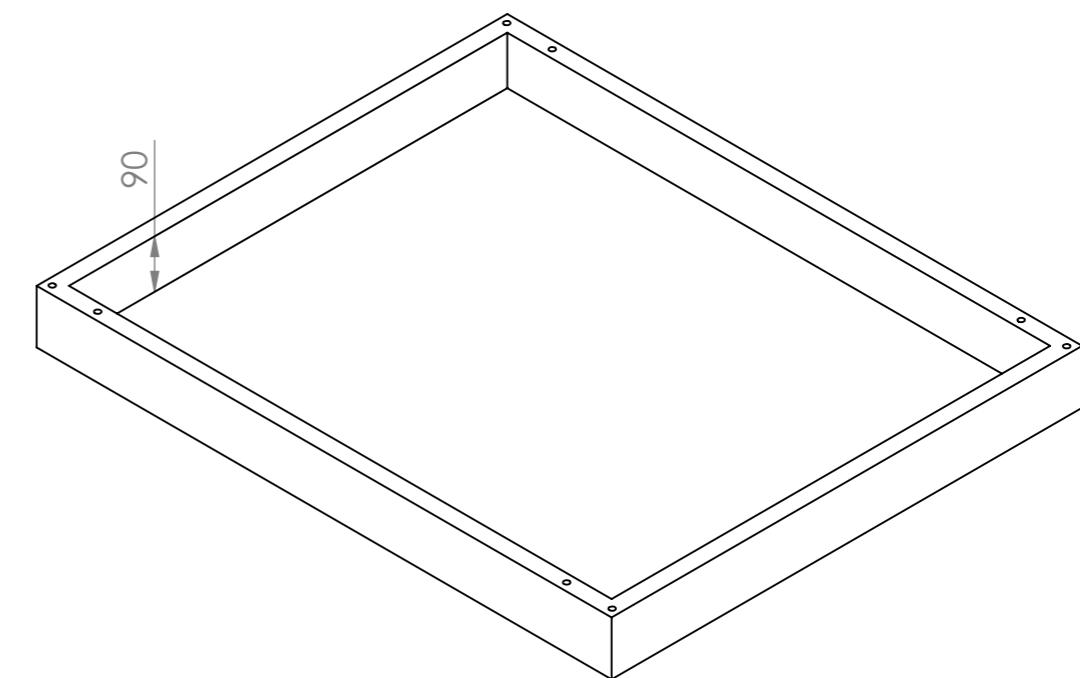


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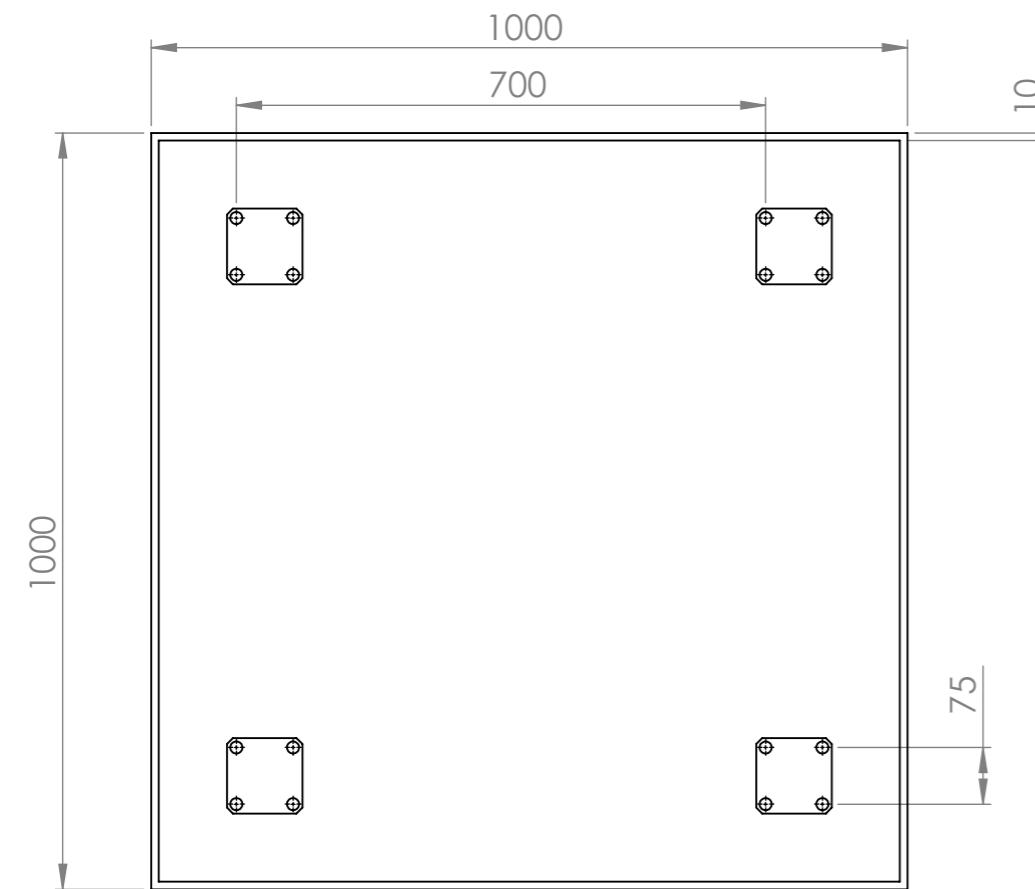
DO NOT SCALE DRAWING	NAME	SIGNATURE	DATE	UNLESS OTHERWISE SPECIFIED:	TITLE:
THIRD ANGLE PROJECTION	DRAWN			DIMENSIONS ARE IN MILLIMETERS	Basin 3 view & Isometric
	CHK'D			SURFACE FINISH:	
	APP'D			TOLERANCES:	
	MFG			LINEAR:	
	Q.A.			ANGULAR:	
				DEBURR AND BREAK SHARP EDGES	
				MATERIAL:	
				FINISH:	
				Weight:	
				SCALE: 1:20	CAD3_ 13044452
					A3
					SHEET 3 OF 5

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NOTES - (UNLESS OTHERWISE SPECIFIED)

- ALL DIMENSIONS IN MILLIMETERS
- AS110.101-1992_R2014

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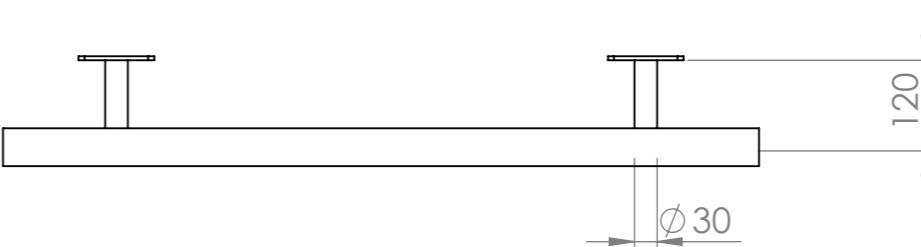
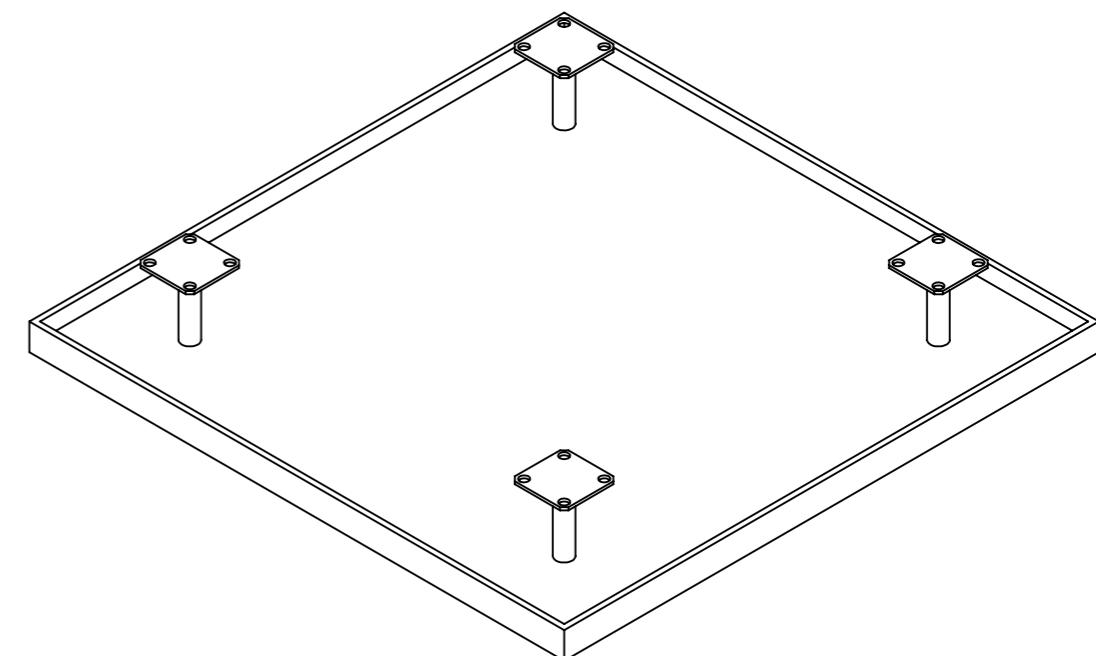


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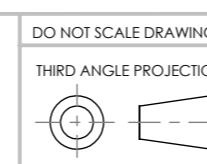
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DRAWN	NAME	SIGNATURE	DATE
CHK'D			
APP'D			
MFG			
Q.A.			

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN MILLIMETERS
 SURFACE FINISH:
 TOLERANCES:
 LINEAR:
 ANGULAR:
 DEBURR AND BREAK SHARP EDGES
 MATERIAL:
 FINISH:
 Weight:

TITLE: **Basin 3 View & Isometric**
 DWG NO. **CAD3_13044452** SHEET 4 OF 5
 A3
 SCALE:1:20
 SHEET 4 OF 5

1 2 3 4 5 6 7 8

NOTES - (UNLESS OTHERWISE SPECIFIED)

- ALL DIMENSIONS IN MILLIMETERS
- AS110.101-1992_R2014
- ALL SHOWN AT A SCALE OF 1:1
- (EXCEPTION OF ISOMETRIC BOLT SHOWING AT 1:2 SCALE)

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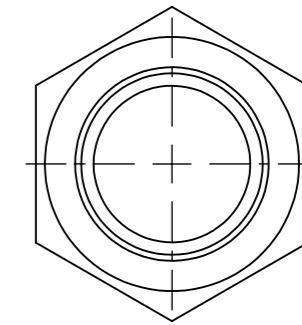
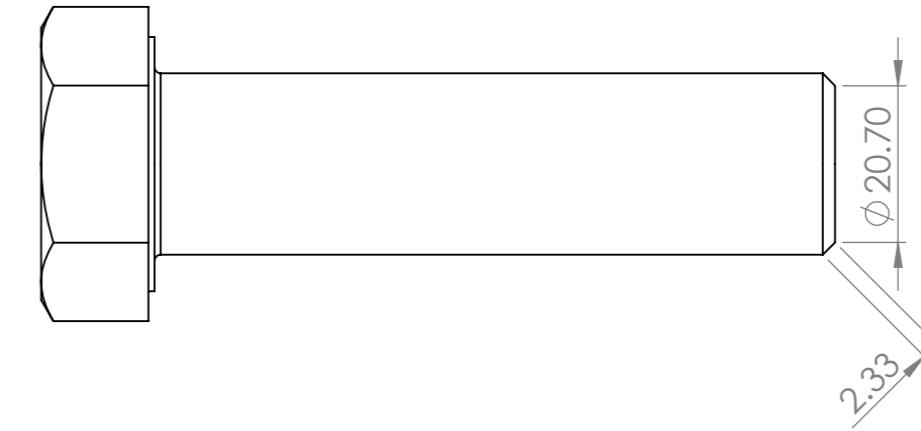
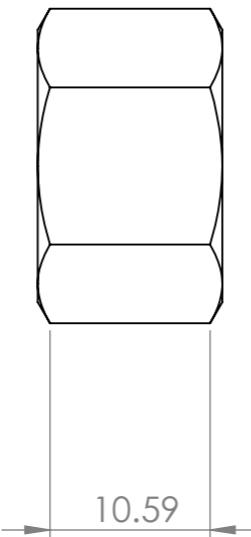
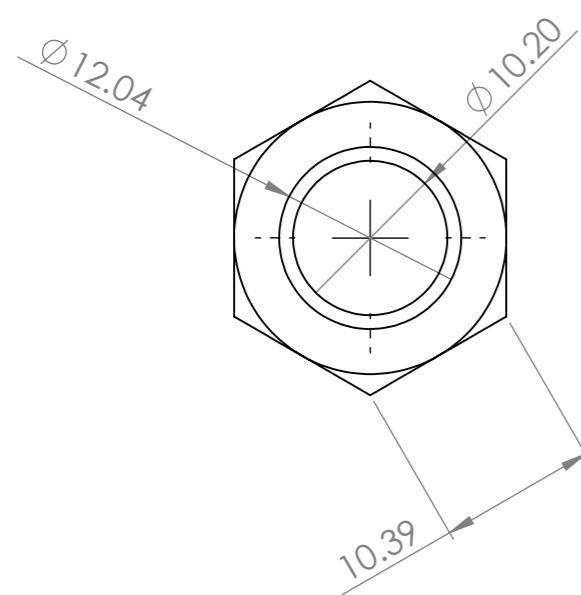
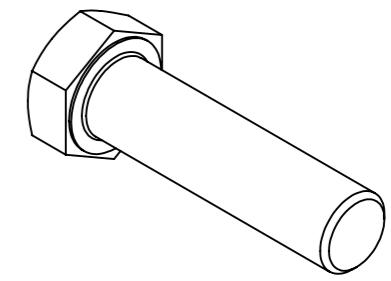
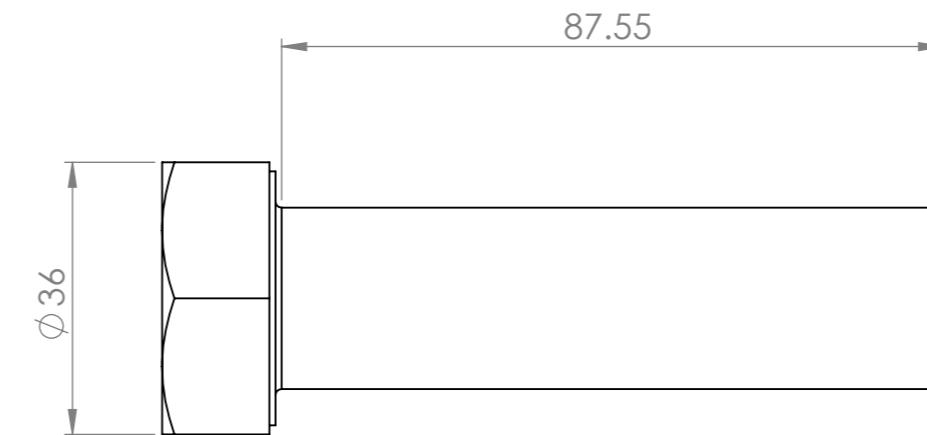
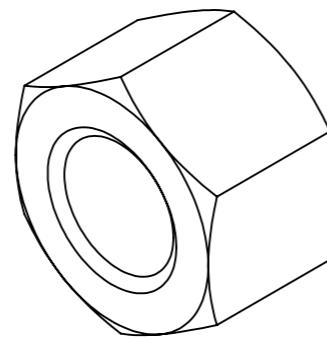
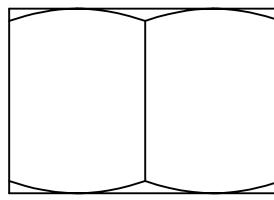
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	DRAWN		
	CHK'D		
	APP'D		
	MFG		
	Q.A.		

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

TITLE: **Fastener Nut & Bolt**
3 View & Isometric
DWG NO. **CAD3_13044452** A3
SCALE:2:1 SHEET 5 OF 5